

SENJEBOGEN





97 kW (Tier Illa) 104 kw (Tier IVf)



A 23.9/25.1 t







Mobile material handling machine

B21 Advanced. The E-Series.



1962: Rope-driven S833 with elevated operator cab

What makes up the E-Series

- 60 years of experience in designing and constructing hydraulic material handling machines
- Uncompromisingly high performance in all areas: focus on material handling
- Technology that can be mastered: high-quality components without over-engineering
- Long product service life and high value retention

Your top benefits:

Green Efficiency

Save fuel – reduce operating costs

Work quietly – protect operator and environment

Peak performance

Durable mechanical systems – stressed parts optimized High speeds – high load capacities

Maximum operating comfort

Comfortable Maxcab operator cab – relaxed work SENCON – SENNEBOGEN Control System



Maximum safety

Safe entry and exit – no-slip steps State-of-the-art cameras – entire work area in view

Maintenance and service made easy

Easy fault diagnosis – central reading points Easy maintenance – clear labeling

Consultation and support

3 production sites – 2 subsidiaries 120 sales partners – over 300 service stations





B21 The E-Series. At a glance.



Four ways to save fuel

- Up to 20% savings: working in Eco Mode with reduced engine speed
- Idle automation reduces speed to 40% of operating speed
- Stop automation switches the engine off when not needed
- Optimized engine settings, reduced specific fuel consumption, state-of-the-art exhaust aftertreatment





Quiet operation

- Consistently quiet operation thanks to decoupled engine mounts and soundproofing in the doors
- Sound pressure level reduced by up to 4.5 dB; sound power level according to 2000/14/EC up to 2 dB lower than required

High-capacity cooling

- Constant, reliable performance thanks to oversized and robust fans and radiators
- Charge air cooler, water and oil coolers with top-notch efficiency thanks to axial-piston pump and motor control and on-demand thermostatic control





Preliminary image with crawler undercarriage



Smart radiator technology

- Comes standard: automatic, fast and strong fan reversal for blowing out radiators and continuous cooling capacity
- Side-by-side radiators, easily accessible and clean cooling technology (5)
- Fuel savings through optimized fan operation

Powerful hydraulic system

- Strong pumps with power reserves
- Top efficiency thanks to oversized hydraulic valves and lines
- Extra-long change intervals of 4,000 operating hours through initial fill-up with HVLPD oil with extended service life when using SENNEBOGEN HydroClean* 7

* Optional, see page 7 5

B21 The E-Series. Pure comfort.

Maxcab comfort cab

- Air-suspension comfort seat with heater
- Convenient joystick control
- Hinged front window
- Sliding door, platform in front of cab
- Color monitor for right side and rearfacing camera feeds
- SENNEBOGEN OptiMode:
 Various modes to optimize performance







Platform with railing*

- Safety when entering and exiting the cab
- Sliding door makes entering and exiting easy and safe



Automatic climate control

- Consistently pleasant cab climate thanks to 10 evenly distributed air vents
- Central controls make operation easy



SENCON

- Clear menu
- Determine operating values without the need for additional instruments
- Fast troubleshooting thanks to detailed messages



B21 Maintenance and service made easy

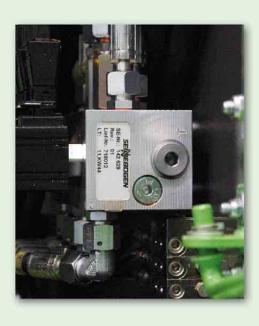


Maintenance-optimized

- Quick and easy troubleshooting thanks to straightforward and clearly labeled electrical distributor
- Easy access to all service points on the machine
- Automatic central lubrication for attachment and slewing gear raceway







HydroClean*

- 3-µm microfilter for optimal protection of hydraulic components
- Cleaner hydraulic oil, longer service life

Central reading points

- Easily accessible, central reading points
- Quickly inspect entire hydraulic system

Clear labeling

- All parts labeled with a unique part number
- Easy and reliable spare parts ordering

* Optional

B21 Modular design – versatile solutions

Attachments Equipment options (others available upon request) Orange-peel grapple Double-shell grapple Magnetic plate Scrap metal shears К9 **K11** K11 ULM K12 Uppercarriage Cabs Diesel-hydraulic drive M E270 with Maxcab Electrohydraulic drive **Options Engine line drum Undercarriage variants** Transformer тах. тах. тах. 0.6 m 1.0 m 3.0 m M mobile MHD mobile R25/240 crawler* 4-point underframe





B21 Technical data, equipment

MACHINE TYPE

Model (type) 821

ENGI	NE
Power	97 kW / 130 hp at 2,200 rpm (IIIa)
	104 kW / 141 hp at 2,200 rpm (IVf)
Model	Cummins QSB 4.5 Tier IVf Direct injection, turbo-charged, charge air cooler, reduced emissions, Eco Mode, idle automation
Cooling	Water-cooled
Air filter	Dry air filter with cyclonic pre-filter, safety element, contamination indicator
Fuel tank	330 l
DEF tank	30 l
Electrical system	24 V
Batteries	2 x cold-start high-performance batteries
Options	 Engine block heater for temperatures below -20 °C Electric fuel pump Jump-start terminals

UPPER	CARRIAGE		
Design	Torsion-resistant upper frame with end shiel all the way from boom linkage to counterweight for optimized force transmission, pre sion-crafted steel bushings for boom bearing lockable storage compartment, outstanding design, very low noise emissions		
Central lubrication	Automatic central lubrication for equipment and slewing gear raceway		
Electrical system	Central electrical distributor, battery disconnect switch		
Safety	Right and rearview cameras		
Options	 Slewing gear brake via foot pedal Perimeter uppercarriage railing for additional safety LED lighting package Fire extinguisher Special paint finish Electric hydraulic tank preheater with uppercarriage power socket Low-temperature package (oils, battery heater, hydraulic oil preheater, cab preheater, motor preheater) Platform with railing next to cab Hydraulically driven 9 kW/15 kW magnetic generator 		

HYDRA	ULIC SYSTEM	
Load-sensing/LU	DV hydraulic system for work and travel functions	
Pump type	Swashplate-type variable-displacement piston pump, load pressure-independent flow distribution for simultaneous, independent control of work functions	
Pump control	Zero-stroke control, on-demand flow control - the pumps only pump as much oil as will actually be used, pressure purging, load limit sensing control	
Operating pressure	Max. 350 bar	
Filtration	High-performance filtration with long change interval	
Hydraulic tank	260 l	
Control system	Proportional, precision hydraulic actuation of work movements, 2 hydraulic servo joysticks for the work functions, additional functions via switches and foot pedals	
Safety	All hydraulic circuits secured with safety valves, hydraulic accumulator for emergency attachment and cab lowering if engine fails, pipe-fracture safety valves for stick and hoist cylinders	
Options	 Bio-oil - environmentally friendly ToolControl for programming pressure/rate of up to 10 tools Additional hydraulic circuit for shear attachment Load moment warning with capacity utilization indicator with/without shutdown Electronic overload safeguard with overload shutdown SENNEBOGEN HydroClean 3-µm hydraulic microfilter system 	

SLEWING DRIVE			
Gearbox	Planetary gearbox with axial piston motor and integrated brake valve		
Parking brake	Spring-loaded, hydraulically vented safety multi-disk brake		
Slewing ring	Oversized slewing ring		
Slewing speed	0-8 rpm, continuous. Hydraulic brake valves integrated into motor ensure wear-free braking.		



B21 Technical data, equipment

CAB m	(CAB)		
Cab type	E270 hydraulically elevating cab		
Cab equipment	Sliding door, excellent ergonomics, automatic climate control, heated, air-suspension comfort seat, fresh/circulating air filter, joystick control, 12 V/24 V connections, SENCON		
Options	 Auxiliary heating system with timer Activated carbon filter for fresh/circulating air Steering wheel with adjustable steering column Sliding window in cab door Armored-glass windshield Armored-glass roof window Polycarbonate safety side and rear panels Windshield wiper with washer for lower windshield/glass roof panel Rolling shade for roof window and windshield Protective roof grating FOPS protective roof grating Protective front grating Maxcab industrial cab with single-piece armored windshield Radio kit/radio and CD with speakers 		

	 Protective front grating Maxcab industrial cab with single-piece armored windshield Radio kit/radio and CD with speakers
ATTACH	MENTS
Design	Sealed and soiling-protected box design with oversized bearing points for long service life. Oversized bearing points with low-mainte- nance, sealed special bushings, precision- crafted
Cylinder	Special hydraulic cylinder with hydraulic end position damping, optimized kinematics for high lifting power. The material handling attachment is specifically designed for high-performance applications.
Central lubrication	Automatic central lubrication system
Options	 Ball valves on the hydraulic lines open, close, and rotate grapple Multi-coupling Adjustable hoisting limiter/stick limiter

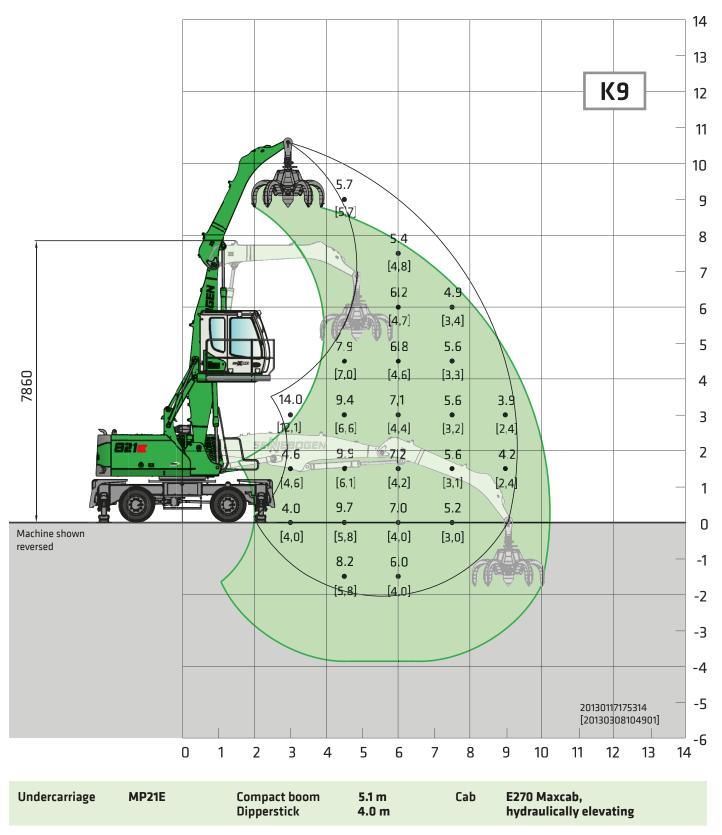
UNDER	CARRIAGE
Design	Strong undercarriage with 4-point outrigger support or combination of stabilizer blade and claw support (option), hydraulically locking pendulum steering axle. Pendulum axle cylinder with pipe-fracture safety valves
Drive	All-wheel drive powered by variable-displacement hydraulic motor with direct-mounted, automatically actuated brake valve and 2-speed power-shift transmission. Strong planetary axles with integrated steering cylinder, 2-circuit multi-disk service brake.
Parking brake	Spring-loaded multi-disk brake
Tires	8 x 10.00-20 solid rubber
Speed	Stage I: 0-5.5 km/h ; Stage II: 0-20 km/h
Options	 8 x 10.00-20 pneumatic tires Individual outrigger actuation Additional pushing blade for 4-point support (front or rear) 2-point claw support and stabilizer blade (front or rear) Protection for travel drive/towing pintle

Option Power: 90 kW, 400 V, 50 Hz Total connected load 200 kVA, customer- provided 250 A fuse (alternatively 315 A with magnet system) for 400 V - delta-						
Total connected load 200 kVA, customer- provided 250 A fuse (alternatively 315 A with magnet system) for 400 V - delta-	ELECTRIC DRIVE eGREEN					
·	Option	Total connected load 200 kVA, customer-provided 250 A fuse (alternatively 315 A with magnet system) for 400 V – deltawye connection motor start Advantages: Lowest operating costs, quiet and virtually vibration-free work, long				

OPERATING WEIGHT					
Mass		821 M with 4-point outrigger, K11 compact loading attachment and 600-l orange-peel grapple Approx. 23,950 kg			
	•	nt outrigger, K12 compact and 600-l orange-peel Approx. 25,100 kg			
Note	Operating weight vari equipment.	ies by model and			

B21 Load ratings

M



All load ratings are in tons (t) and apply at the end of the stick, without attachment, on solid, level ground. Attachments such as grapples, magnets, load hooks, etc. are included in the load ratings. The ratings constitute 75% of the static tipping load or 87% of the hydraulic lifting power in accordance with ISO 10567. In accordance with EU standard EN 474-5, material handling machines used for hoisting must be equipped with pipe-fracture safety devices on the hoist cylinders and an overload warning device. Load ratings apply for a machine with deployed 4-point outrigger support and for 360° slewing. Load ratings in square brackets [] apply for blocked pendulum axle, undeployed outriggers, free-standing, 360° slewing.

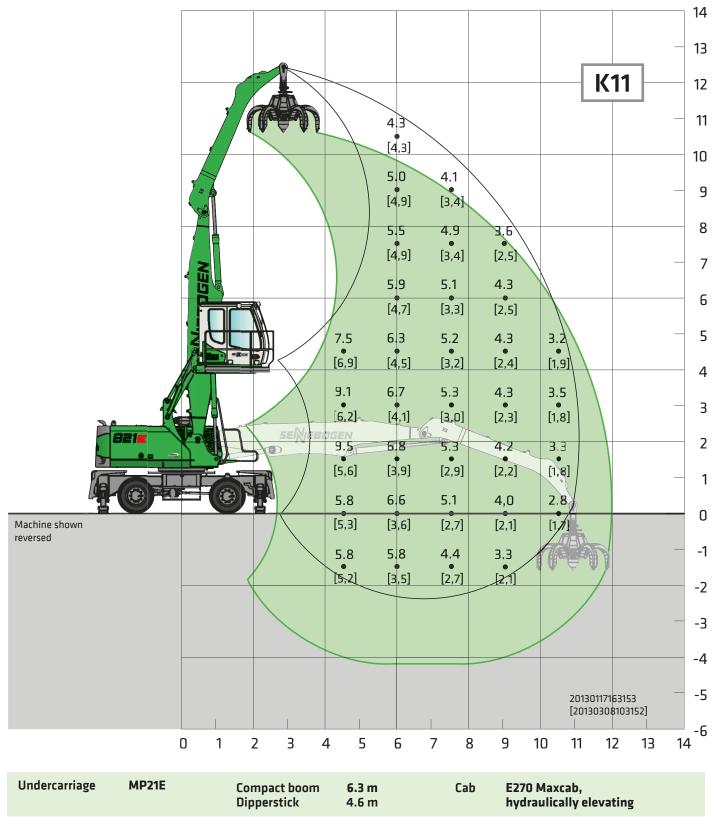
Subject to change.

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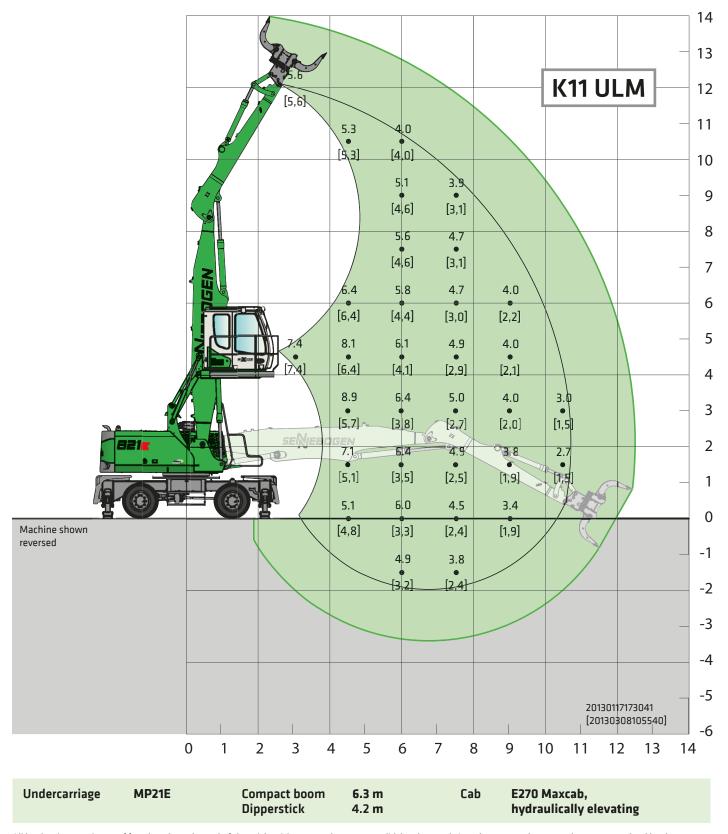




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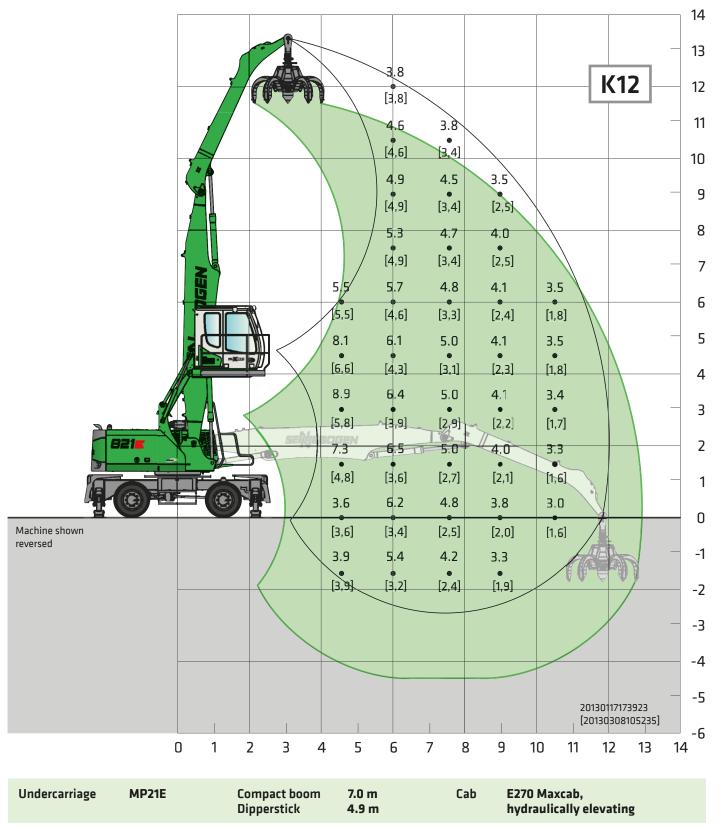




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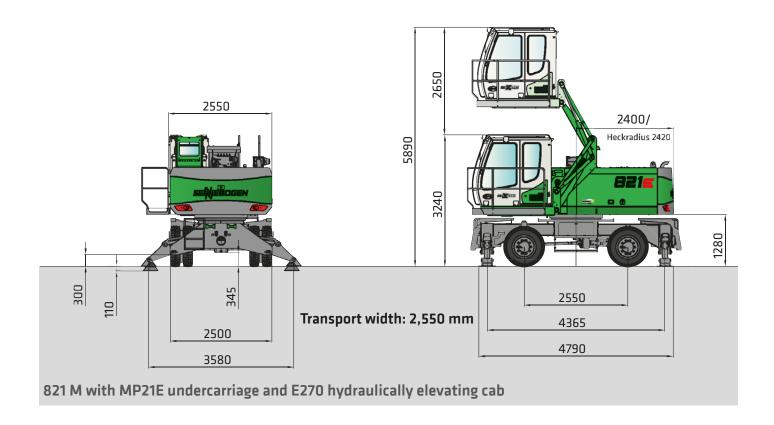


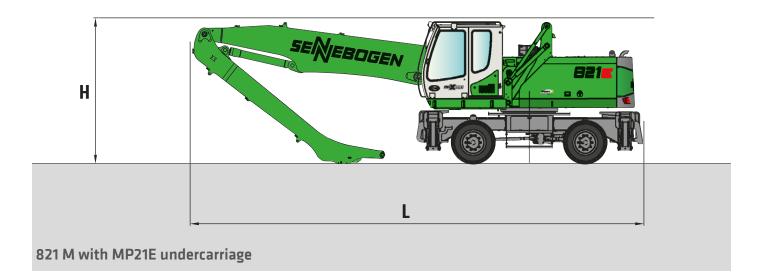


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B21 Transport dimensions







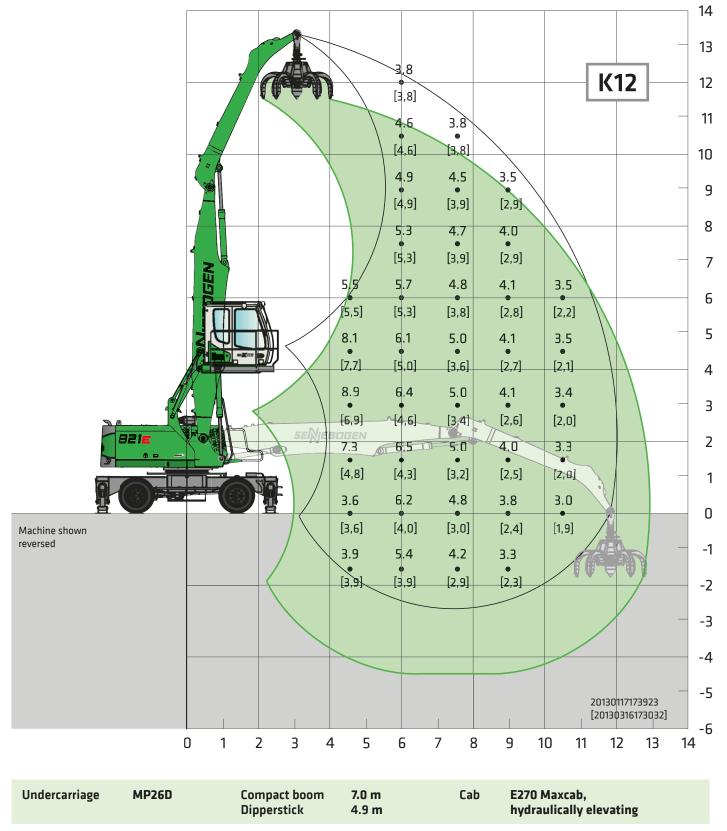
	Load boom	Grapple stick	Transport length (L)	Transport height (H)
K9	5.1 m	4.0 m	8.5 m	3.25 m
K11	6.3 m	4.6 m	9.65 m	3.25 m
K11 ULM	6.3 m	4.2 m ULM	9.7 m	3.25 m
K12	7.0 m	4.9 m	10.4 m	3.25 m

16 Technical features and dimensions subject to change.





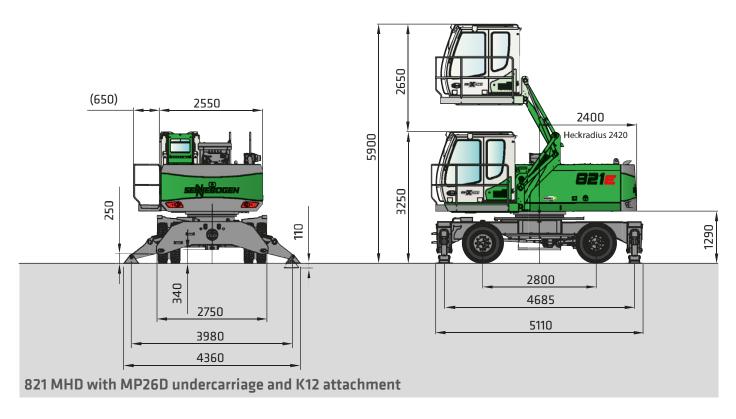


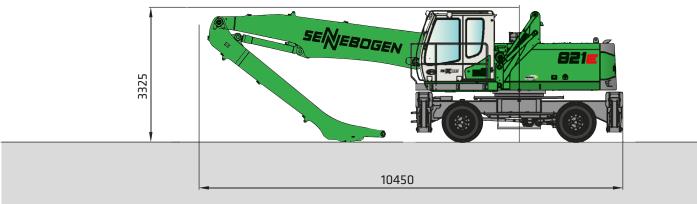


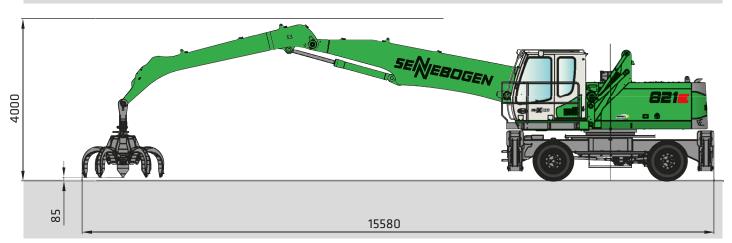
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B21 Transport dimensions

MHD







18 Technical features and dimensions subject to change.





SGM orange-peel grapple (4 shells)



Design/size	Grapple capacity	Weight ¹ Shell		Max. load capacity
		НО	G	
SGM	I	kg	kg	t
400.30-4	400	1275	1385	
600.30-4	600	1300	1435	4.0
800.30-4	800	1345	1510	

SGM orange-peel grapple (5 shells)



Design/size	Grapple capacity	Weight ¹ Shell ²		Max. load capacity
		НО	G	
SGM	I	kg	kg	t
400.30-5	400	1465	1528	
600.30-5	600	1490	1580	4.0
800.30-5	800	1540	1650	

SGZ double-shell grapple



Design/size	Grapple capacity	Weight ¹	Max. load capacity	
		kg	t	
1000.40	1000	1270	4.0	
1200.40	1200	1360		
1400.40	1400	1420		
1600.40	1600	1530		

Magnetic plates



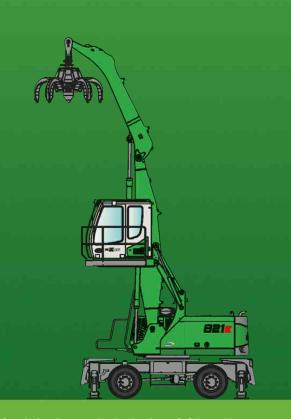
Type series/model	Power	Deadweight	Breakaway force	Load capacity in kg		
woкo	kW	kg	kN	Slab (safety factor 2)		
S-RSL 13	10.5	1300	260	13000		
S-RLB 10	4.8	730	190	9500		
S-RLB 11.5	5.5	1060	240	12000		
S-RLB 12.5	8.8	1310	280	14000		
S-RLB 13.5	10.0	1700	300	15000		
Recommended magnetic generator: 9 kW/15 kW						

^{*)} Available upon request

¹⁾ Weight information without grapple suspension, stick bolts, hose system

²⁾ Half-open shells: shell sheet steel width 400 mm, 500 mm for 1,250 l capacity and higher





This catalog describes machine models, what equipment comes with individual models, and configuration options (standard equipment and optional equipment) of the machines delivered by SENNEBOGEN Maschinenfabrik. Machine illustrations may contain optional and additional equipment. Actual equipment may vary depending on the country to which the machines are delivered, especially in regard to standard and optional equipment.

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